

921002-00Trim Active (L) to Rigid Conversion Kit

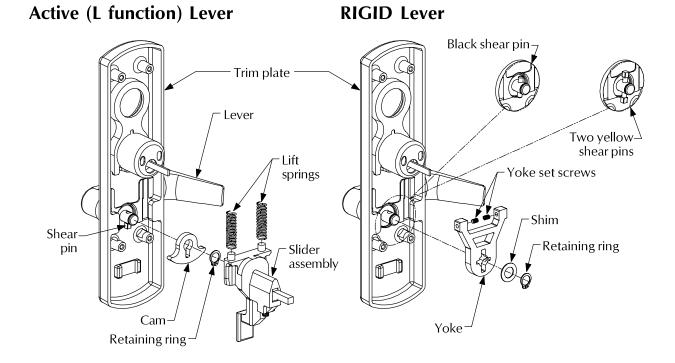
992L

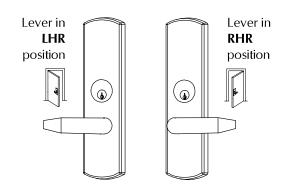
VON DUPRIN®

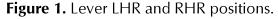
Installation Instructions

1. Remove the two lift springs and discard.

- 2. Push up on the slider assembly to remove. Discard slider assembly.
- 3. Remove the retaining ring from the end of the shaft and discard.
- 4. Pull the cam off the shaft and discard.
- 5. Remove the shear pin and discard.
- **6.** Place the lever in the desired position for LHR or RHR operation (Figure 1).
- 7. Insert the new shear pin. Use one black shear pin for 3/16'' diameter hole; use two yellow shear pins for 5/32'' diameter hole.
- **8.** Install the two yoke set screws in the ends of the yoke.
- 9. Slip the yoke over the shaft and shear pin.
- 10. Install the supplied shims as required to reduce axial lever looseness.
- 11. Install the new retaining ring onto the end of the shaft.
- 12. Turn the yoke set screws to set the lever horizontal or slightly angled upward.
- 13. Install the drive screw in exit device cam so trim functions as NL (Figure 2).
- **14.** Install the tailpiece guide in the exit device cam (Figure 3).







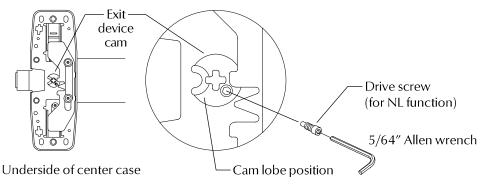


Figure 2. Install drive screw for NL function.

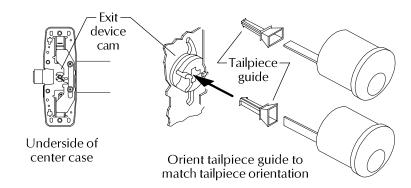


Figure 3. Install tailpiece guide in exit device cam.

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