Installation Instructions

ED5600(A) Series Mortise Exit Devices



ASSA ABI

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General Information



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Shim Kit Option

650F91-8 Black Finish

To Change Mortise Lock Hand

Typical Lock Body with Cover removed and showing only components relevant to lock handing. Other components vary according to function.



Maintenance

- 1. Periodically remove covers and coat mechanisms with a silicone base lubricant. This is particularly required in corrosive environments for proper product function.
- 2. Check mounting fasteners periodically. Retighten if found loose. Apply screw locking compound (available at automotive part stores) or change part fasteners if screws continue to back out.

1/4-20 Sex Nut Option

Recommended for wood composite or unreinforced metal doors.		
Device	Quantity	Size
No Trim	4	1/4-20
With Trim	2	

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Check Before Starting



39-15/16 (1014)

FINISHED FLOOR

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Reference **Centerline** Horizontal Reference

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2. Prepare Door & Frame

Factory prepared cutouts with field drilled mounting holes are recommended. If door (lock) and frame (strike) have to be mortised in the field, do it before continuing (follow instructions on Installation Template).

LHR DOOR Spot and prepare mounting holes as follows: INSIDE FACE A. Locate and tape Trim Template to door. (See instructions packed with trim.) B. Locate "Device Template" aligning VERTICAL REFERENCE and HORIZONTAL REFERENCE lines on door and template. Tape template to door face. 🖞 Centerline (1) Slot1/2" (12.7) Dia x 1" (25.4) on centers thru inside door face, and Vertical Device Template Reference (2) Device holes for 1/4-20 machine screws for metal reinforced doors only, or 3/8" (Backset) Strikeç (9.5) Dia sex nuts and bolts. Centerline 13/8 Centerline C. Insert lock into mortise, adjust front for door edge (beveled or flat)*. (10)Horizontal (2) Lock holes for 12-24 machine screws or for #12 wood screws. ÷ Reference *NOTE: Lock base front has to be field tightened in place, (two screws, each on (Device & Lock) lock case top and bottom). D. Seat strike in frame cutout. (2) Strike holes for 12-24 machine screws or for #12 wood screws. **FINISHED FLOOR**

3. Size Device

Device must be field cut to size, unless standard opening and device are 36" (0.91m).



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4. Clear Raised Door Molding



5. Install Components

A. Install Lock

Lock in hand, depress guardbolt. Check that latchbolt is deadlocked. Check that latchbolt lever (and cylinder lever, hubs, and thumbpiece lever, if

relevant) operate the lock freely.

Insert Lock Body into door cavity. Fasten to door edge (2 PUFHM/WS) Note: Make sure that door reinforcing clips or doorwalls support lock immovable (restricting rocking motion).

B. Install Armor Front

Fit over bolts and fasten to lock base front (2 PUFHMS). Check that bolts retract and extend freely.

C. Install Strike

Seat in place (lip bend away from opening). Fasten to frame (2 PUFHM/WS).

D. Install Trim

Follow instructions packed with trim.

E. Install Device

Seat Bar in place (Device finger must engage latchbolt lever, thru slot in lock case/cover, as shown in Detail 1). Fasten Device Head (2 PRHMS or SNB). Set Bar level. Locate End Clamp holes.

Prepare End Clamp mounting holes. Fasten End Clamp in place.

(2 #1/4-20 PRHMS or 3/8" (9.5) Dia. SNB).

F. Check Operation

- 1. Depress touchbar (bolt must retract). Release touchbar (bolt must extend).
- 2. Actuate trim (bolt must retract). Release trim actuator (bolt must extend).
- 3. (NOT FOR FIRE DEVICES) Depress touchbar, turn dogging key clock wise (bar must remain depressed, bolt must remain retracted). Turn dogging key counter clockwise (bar and bolt must return to extended position).
- 4. Close door. Latchbolt should fully engage into strike cavity, guardbolt should retract over strike ramp. Door should not rattle.

NOTE: When resulting operation is faulty, check first for visible binding or interference. If there is no apparent reason for the fault, remove item from the door and recheck its operation before assuming that it is defective. If latchbolt travel is not adequate, adjust device finger as shown on Detail 2.

G. Tighten all Mounting Screws.

6. Install Head Cover and End Cap

Use (2) 8-32 PFHMS for Cover and (3) 8-32 PFHMS for End Cap.







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Detail 1

Detail 2



ock Body

Centerline

€Strike & Lock

B

Strike

Armor Front

Strike Box

(When Required)

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