

Installation Instructions

IC Rim Cylinder



1. Bore 1-3/4" hole through in appropriate location on the face of the door.
2. If vertical position is required on tailpiece (horizontal position is standard), remove tailpiece and place in vertical position.
3. Insert rim cylinder housing with collar (if required) through outside of door and secure in place with back plate and connecting screws.
 - Break connecting screws to correct length if required.
 - Cylinder housing must be set vertically with tailpiece below screws.
4. Cut tailpiece to proper length for engagement with the spindle hole in the lock case.

Core Removal Instructions

To remove core, insert control key, marked "C." Turn 15° to the right and pull on key.

NOTE: Core should not be removed except during installation or changing combination of cylinder.

WARNING

This product can expose you to lead which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65warnings.ca.gov.

1-800-327-8539 • www.arrowlock.com

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A7938 C16CR-203 4/23

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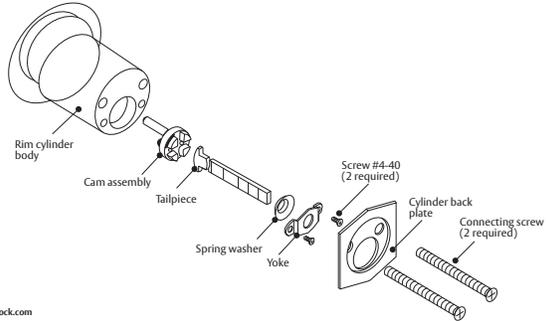
IC Rim Cylinder



IC Rim Cylinder Factory Pre-set for 6 Pin Core

Rim cylinders C16RCR-27 and C16RCE-27D can be used with 7 pin cores. When used with Cho/Ce Plus and Cho/Ce HS, the following conversion must be done.

1. Untighten two connecting screws and remove cylinder back plate.
2. Untighten two #4-40 screws and remove yoke, spring washer, tailpiece, and cam assembly.
3. Insert cam assembly for 7-pin core (supplied) into rim cylinder body.
4. Place tailpiece, spring washer and yoke cam into assembly as shown.
5. Secure yoke to rim cylinder body with two #4-40 screws.



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