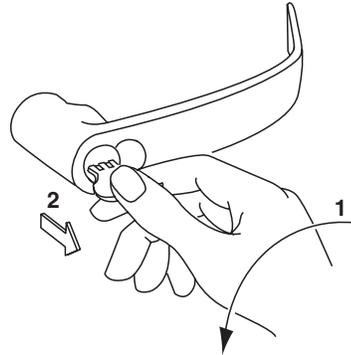


INSTALLATION / REMOVAL OF CYLINDERS AND LEVERS FOR ARROW, BEST, FALCON INTERCHANGEABLE CORE CYLINDERS (65-73, 70, 72, 73 PREFIXES) AND SARGENT REMOVABLE CORE CYLINDERS (60, 63, 64 PREFIXES) ONLY

Removing Cylinder Core

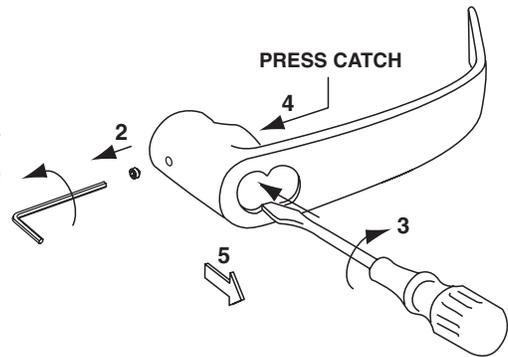
1. Insert control key and turn counter-clockwise until stop is reached
2. With key in this position - pull out core
3. Remove key

NOTE: If a control key is needed for one bitted, removable core cylinders (63-), cut a key blank from bow to tip using 113511.



Removing Cylinder Lever

1. Remove cylinder (as above)
2. Remove set screw
3. Use a flat blade screwdriver to rotate cam within lever sleeve 45° clockwise to align wide slot with lever retainer catch. (See below)
4. Depress catch and remove lever

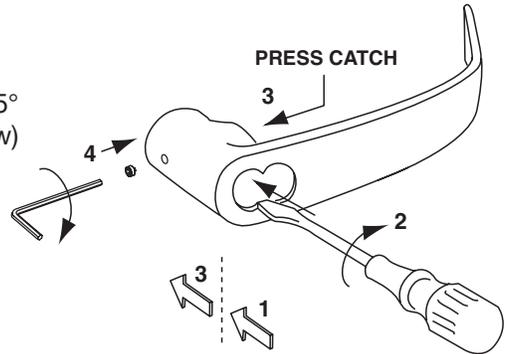


CORRECT CAM ORIENTATION

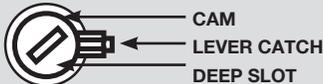


Installing Cylinder Lever

1. Assemble lever onto sleeve
2. Use a flat blade screwdriver to rotate cam within lever sleeve 45° clockwise to align wide slot with lever retainer catch. (See below)
3. Push lever until catch engages. Check engagement
4. Secure with set screw



CORRECT CAM ORIENTATION



Inserting Cylinder Core

1. Insert 6 or 7 pin tail piece into two holes on back of cylinder core
2. Insert control key and turn counter clockwise
3. Slide core into lever
4. Rotate control key clockwise to lock in lever
5. Remove control key. Hold cylinder with finger and remove key

