Architectural Steel and Stainless Steel Barrel Type Continuous Hinges

Full Mortise

641 – (ANSI A81011B & A81021B) – Standard duty, steel for 1/8" inset doors

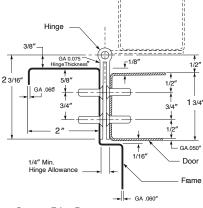
651 – (ANSI A51011B & A51021B) – Standard duty, stainless steel for 1/8" inset doors



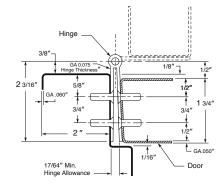
- BHMA certified
- Conforms to ANSI/BHMA Standard A156.26–2006, Grade 1-300
- Supports doors up to 600 lbs.
- Distributes door weight and stress along the full length of door and frame
- No misaligned pivot points of individual hinges
- Hinge covered by a limited lifetime warranty for the life of the building
- Fire rated for up to and including 3 hours
- · Leaves attached to the edge of door and frame, revealing only the slim hinge bevel when door is closed
- Steel hinges supplied prime coated for painting. For other powder coated finishes consult factory
- Stainless steel is available in (32) highly polished, and (32D) satin finish. Consult the factory for black, white and custom powder coated finishes.
- 1/4" diameter teflon coated pins
- · Superior bearing design inhibits dirt collection
- Two stainless steel bearings, top and bottom, prevent door sagging if Nylatron bearings degrade during a fire
- · Hinges can be furnished as follows:
 - narrow (sheared) leaves for 1-3/8" thick doors
 - with hospital tips (HT)
 - with dutch door prep
 - with electric wires (CE)
 - with electric switches (CS)

- with electric power transfer (EPT) prep Specify manufacturer and model number of transfer
- with raised barrel (RB)
- custom length
- with welded pin





Square Edge Door



Beveled 1/8" in 2" (3.2 in 51mm) door

Length		Finish			Number of #10 x 1" Wood Screws	Quantitu	Carton Weight	
Feet	(mm)	641	651	Number of #10 x 1/2" Self Drilling Screws Per Hinge	Per Hinge	Quantity Per Carton	Lbs.	(Kg)
6'8"	(2032)	Р	32D	40	20	1	14	[6.4]
7'0"	[2134]	Р	32D	42	21	1	14	[6.4]
7'2"	[2184]	Р	32D	42	21	1	14	[6.4]
8'0"	[2286]	Р	32D	46	23	1	16	[7.3]
10' 0"	[3048]	Р	32D	54	27	1	20	(9.1)

