2030 Series

6030 Series

2030 Series



The concealed 2030 Series PACER<sup>®</sup> is a heavy duty closer designed to fit in a narrow, minimum 1<sup>3</sup>/<sub>4</sub>" aluminum transom. The single lever arm and roller assembly provide smooth, quiet door control and the choice of finishes and track functions meet virtually all architectural requirements.

# Features

| Certifications       | Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour<br>salt spray, meets BAA - Buy American Act   |
|----------------------|--|
| Body<br>construction | <ul> <li>Cast iron body</li> <li>Full complement bearing</li> <li>1<sup>1</sup>/<sub>8</sub>" diameter piston</li> <li><sup>11</sup>/<sub>16</sub>" diameter double heat treated pinion journal</li> </ul> |
| Fluid                | All weather fluid  |
| Handing              | Handed   |
| Size                 | Sized 1-5  |
| Warranty             | 15 years   |

| Fasteners                       | Wood and Machine Screws (WMS)  |
|---------------------------------|--|
| Mounting                        | Concealed (in tube); aluminum frame<br>requires minimum 1-3/4" (44 mm) x<br>4" (102) mm) tube  |
| Arms                            | Standard Arm and Track   |
| Finishes/colors/<br>powder coat | <ul> <li>689 Aluminum</li> <li>690 Statuary Bronze</li> <li>691 Light Bronze</li> <li>693 Black</li> <li>695 Dark Bronze</li> <li>696 Brass</li> <li>Custom colors optional</li> </ul> |
|                                 | <ul><li> Optional SRI primer - powder coat only</li><li> Optional plated finishes</li></ul>  |



# Mounting details

## **Concealed mounting**



| Butt hinges        | Should not exceed 5" (127 mm) in width   |  |
|--------------------|--|--|
| Auxiliary stop     | <ul> <li>Recommended where a door cannot swing 180°</li> <li>Optional track bumper assembly assists back check in cushioning the opening swing of the door (not intended toreplace an auxiliary stop)</li> </ul>                               |  |
| Top rail           | <ul> <li>1<sup>3</sup>/<sub>8</sub>" (35 mm) mortise required</li> <li>With Fire Shield, 1<sup>13</sup>/<sub>32</sub>" (36 mm) mortise required</li> <li>5/<sub>16</sub>" (8 mm) cutout required at top of the door, stop face only</li> </ul> |  |
| Door thickness     | 1 <sup>3</sup> /4" (44 mm) minimum   |  |
| Hollow metal frame | Consult factory for installation instructions  |  |
| Wood frame         | Installation simplified by Wood Mounting Clip Set 2030-416 for center pivoted or 2030-417 for offset pivoted and butt hung installations. Consult factory for preparation details.   |  |
| Maximum opening    | <ul> <li>Butt hinge template allows 180°, trim permitting</li> <li>Limited to 110° when optional bumper is installed</li> <li>Adjustable hold open points from 85° to 110°, with Hold Open Track (H)</li> </ul>                                |  |
|                    | <ul> <li>Consult factory if door will be held open at 180°</li> </ul>  |  |
|                    | <ul> <li>Offset pivot template allows 115°, trim permitting. Limited to 95° when optional bumper is installed</li> <li>Hold open point from 85°, with Hold Open Track (H)</li> </ul>   |  |
|                    | <ul> <li>Center pivot template allows 120°, trim permitting</li> <li>Limited to 100° when optional bumper is installed</li> <li>Adjustable hold open points from 85° to 100°, with Hold Open Track (H)</li> </ul>                              |  |

Notes: For interior or exterior doors Single acting cylinder in head frame

Concealed arm and track in door top rail

# Accessories

## Cylinders



### 2031(2)(3)(4)(5)-3071 Cast iron cylinder assembly with mounting plate (CYL)

with mounting plate (CHanded

- With mounting plate
- Standard

# Tracks



#### 2030-3038 Standard Track (STDTRK)

- Non-handed
- Non hold open
- Will accept hold open clip and/or bumper assembly

Installation accessories

Standard

2030-420

Fire Shield

22 gauge steel liner

wood doors

mounts in the track

mortise of the door's top

rail for 20 minute labeled



# 2030-3077T Standard Arm (STDTRKARM)

- Handed
- Track roller not included with arm



# Track with Bumper (BUMP)

- Non-handedNon hold open
- Will accept hold open clip
- Optional



# Hold Open Track (H)

- Non-handedWill accept bumper
- assembly Optional



### 2030-3038HB Hold Open Track with Bumper (HBMP) Non-handed

Optional



### 2030-416 Wood Mounting Clip Set

- Simplifies mounting center pivoted 2030 closer in wood frame
- Includes latch stile clip, hinge stile clip and cover
- For use with lves center pivots
- Consult factory for special template



2030-3034 Track Roller • Quiet, low friction

- roller assembly
- Shoulder dimension "X" = 1/16" (2 mm)



### 2030-417 Wood Mounting Clip Set

- Simplifies mounting offset pivoted or butt hung 2030 closer in wood frame
- Includes two clips

template

For use with offset pivotsConsult factory for special



### 2030-3034H Hold Open Track Roller

- Quiet, low friction roller assembly
- Shoulder dimension "X" =  $\frac{1}{16}$ " (2 mm)



### 2030-169 Track Bumper

- Mounts in track to assist back check
- Limits maximum openingConsists of bumper,
- bumper post and mounting screw

Note: Track bumper does not replace auxiliary stop.

5010 Series



5030 Series

 Mounts in track to provide hold open function

controlled by clip location Requires 2030-3034H Hold Open Track Roller

Hold open point