8616 AF/AR86P x PFT

Flat arm/round arm for parallel arm mount with parallel flush transom bracket and drop plate (DP86)

Installation instructions

08279181 - 10-2019





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1 Technical specifications

1.1 Overview



Caution: sex nuts are required for attachment of components to unreinforced doors and to wood or plastic faced composite type fire doors, unless an alternative method is identified in the individual door manufacturer's listings.



Know the swing of the door which is being installed prior to installation.



Verify closer spring size prior to installation.



Make sure door efficiently operates prior to installing closer.

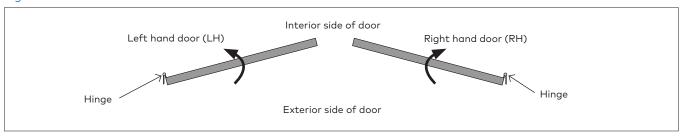
1.2 Tools recommended

Table 1

Drill bits:	#3 Phillips screwdriver	
Metal: 7/32" drill bit; 1/4-20 tap	3/16" flat head screwdriver	
Wood: 3/8" and 5/32" bit	5mm hex key	
1/2" box wrench	10" adjustable wrench	

1.3 Handing the door

Fig.1



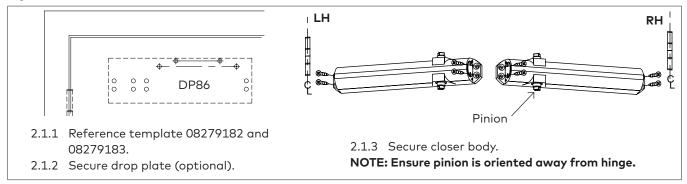
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Arm shoe

2 Instructions - parallel mount

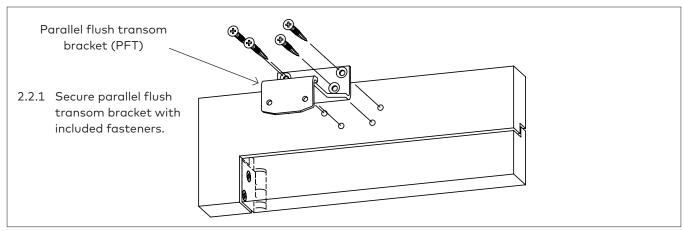
2.1 Installing drop plate and surface closer

Fig.2



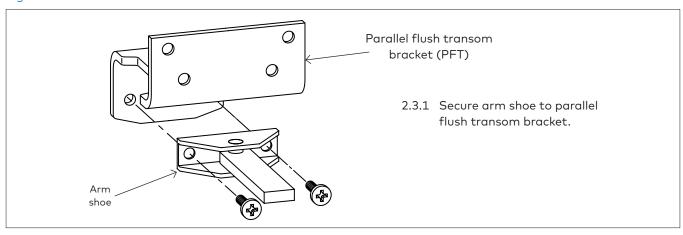
2.2 Installing parallel flush transom bracket

Fig.3



2.3 Installing and securing arm shoe

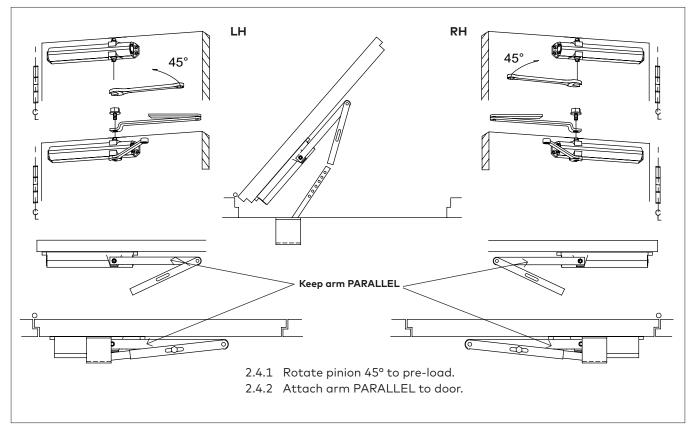
Fig.4



5

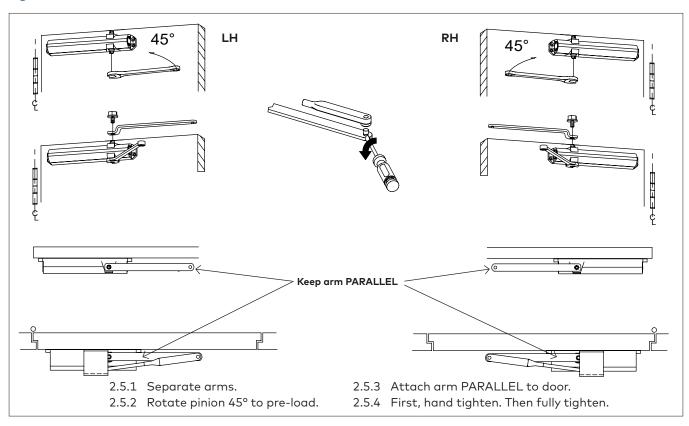
2.4 Securing flat main arm (AF)

Fig.5



2.5 Securing round main arm (AR)

Fig.6



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3 Adjustments

Confirm closer spring size prior to making any closing speed adjustments.

Do not back valve heads out beyond closer casting.

Backcheck positioning MUST be turned "ON" for parallel arm applications.

A Backcheck position will advance approximately 15°.

↑ Check delayed action (DEL) function if supplied.

Maximum opening angle is 180°.

 \bigwedge Door should close in 3 to 6 seconds from 90°.

Do not close valves completely.

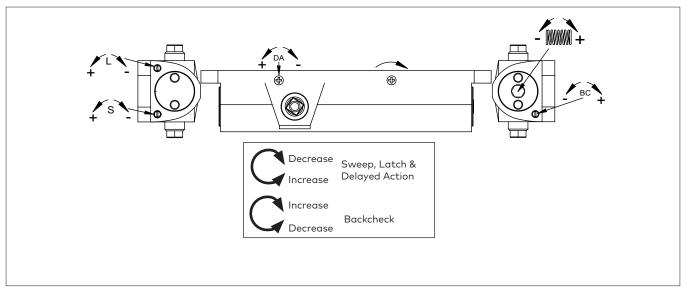
Ball bearing hinges and pivots should always be used.

8616 meets 5lb interior barrier-free requirements.

If necessary, adjust closer spring and test pull forces until proper forces are obtained.

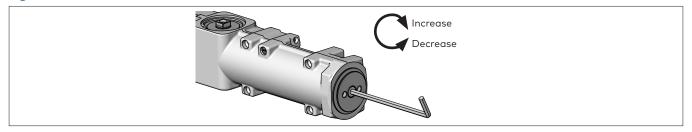
3.1 Adjust closing speeds: sweep, latch, backcheck, delayed action

Fig.7



3.2 Adjust spring force

Fig.8



Parallel mount									
	Closer size	Max door	Door width		Full turns				
		weight (lbs)	Interior	Exterior	Full turns				
	3	100	2'6"		-11				
8916	4	125	3'	2'6"	0				
9410	5	150	3'6"	3'	+5				
	6	200	4'	3'6"	+13				

4 Install covers

Fig.9

